

Shpf 24/07

Work Order ID 50891

July 23, 2009 2:55:47 PM



Page 1

Item ID: D2174-041

Accept



Setup Start



Revision ID: E

Stop



Item Name: Web, 205

Start Date: 7/24/09 Start Qty: 2.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D2174 Rev E

100



Small Fab

0.00

Small Fab

Memo

0.00

1- Assemble as per Dwg D2174-041 2- Identify as D2174-041

Shpf 09/07/24 ② P

110



QC5- Inspect part completeness to step on W/O

0.00

⇒ 09/07/24

QC

Quality Control

0.00

④ P

120



White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

Powdercoat

Powder Coating

Memo

0.00

START TIME: 11:20 FINISH TIME: 11:50 OVEN TEMPERATURE: 300

X2

Shpf 09/07/24

Work Order ID 50891

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Page 2

Item ID: D2174-041

Accept



Setup Start



Revision ID: E

Stop



Item Name: Web, 205

Start Date: 7/24/09 Start Qty: 2.00



Cust Item ID:

Required Date: 7/24/09 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



QC

Quality Control

QC3- Inspect Part Finish

Memo

0.00

⇒ So 27/07/27

0.00

(72)

f

140



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Install nuts & bolts loosely as per Dwg D2274

Ep09/07/27 (2)

150



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

⇒ So 27/07/27

(72)

f

Work Order ID 50891

July 23, 2009 2:55:47 PM



Page 3

Item ID: D2174-041

Revision ID: E

Item Name: Web, 205

Start Date: 7/24/09 Start Qty: 2.00

Accept



Setup Start



Required Date: 7/24/09 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

160



Packaging

Packaging

Identify as per dwg & Stock Location: 194Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

0.00

0.00

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170



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

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Picklist Print

July 23, 2009 2:55:46 PM

Page 1

Work Order ID: 50891



Parent Item: D2174-041RevE



Parent Item Name: Web, 205

Start Date: 7/24/09

Required Date: 7/24/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2174-1RevE		Manufactured	No			100	Each	16.0000	2.0000			

Web

Warehouse

Location

Main Warehouse

GA

Loc Qty

Loc Code

50234

16

16

D2175-1RevE

Manufactured

No

100

Each

2.0000

2.0000

2 23 09/09/24

Angle LH

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

31691

2

2

D2175-2RevE

Manufactured

No

100

Each

1.0000

2.0000

2 09/09/24

Angle RH

Warehouse

Location

Main Warehouse

ST

Loc Qty

Loc Code

48413

1

1

6 50230

1 09/09/24

Picklist Print

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Page 2

Work Order ID: 50891



Parent Item: D2174-041RevE



Parent Item Name: Web, 205

Start Date: 7/24/09

Required Date: 7/24/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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MS21042L08



Purchased

No

100

Each

228.0000 8.0000

Nut

Ep 09/07/09

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	228	
110002	24	
111889	30	
112243	174	

AN526C832R14



Purchased

No

140

Each

1,013.000 8.0000

Screw

Ep 09/07/09

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
------------------	----------------	-----------------

Location

Main Warehouse

ST	1013	
104916	1013	

8 ✓

Picklist Print

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Page 3

Work Order ID: 50891



Parent Item: D2174-041RevE



Parent Item Name: Web, 205

Start Date: 7/24/09

Required Date: 7/24/09

Comments:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD8		Purchased	No			140	Each	643.0000	8.0000			

Washer



Ep09/07/27

Warehouse

Location

Main Warehouse

ST	643	
107091	9	
108335	11	
110382	48	
110917	3	
111578	572	

MS20470AD4-6



Purchased

No

140

Each

1,317.000 38.0000



Rivet, Universal Head

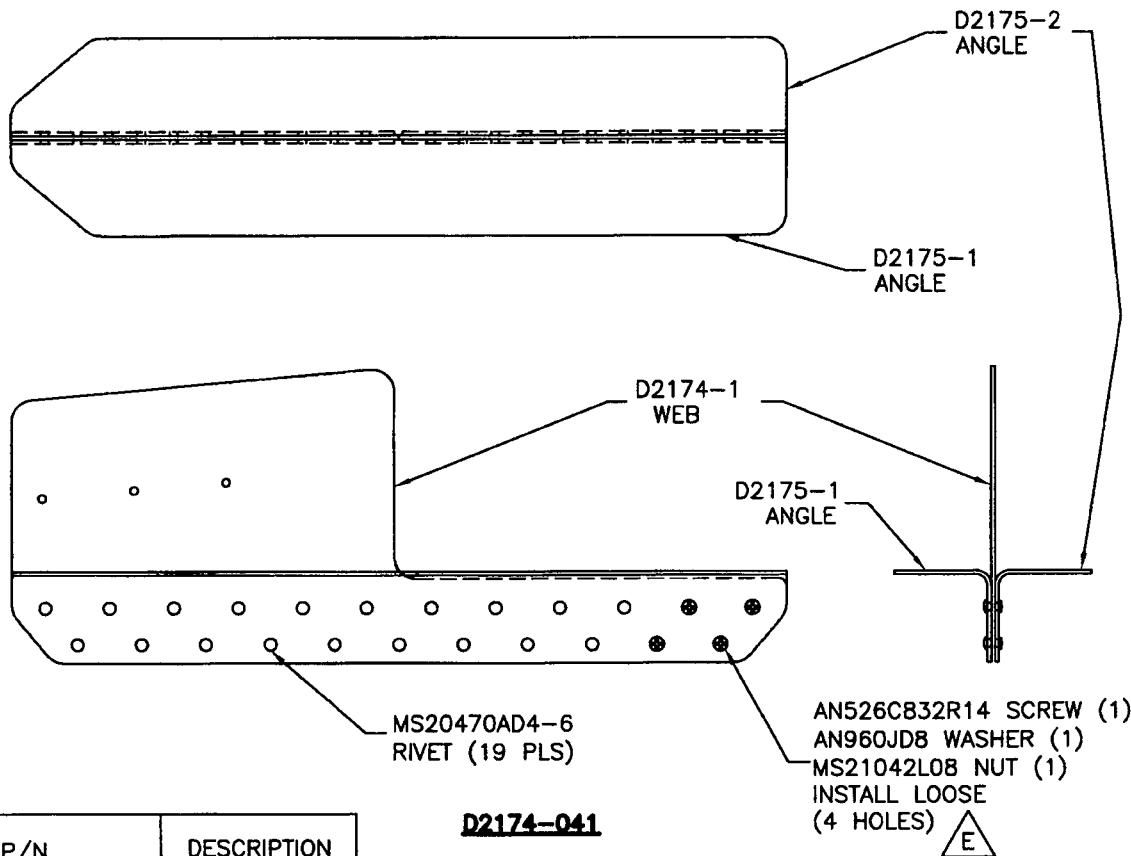
Ep09/07/27

Warehouse

Location

Main Warehouse

ST	1317	
109371	64	
110915	1253	



QTY -041	P/N	DESCRIPTION
X	D2174-041	WEB ASSEMBLY
1	D2174-1	WEB
1	D2175-2	ANGLE
1	D2175-1	ANGLE
4	AN526C832R14	SCREW
4	AN960JD8	WASHER
4	MS21042L08	NUT
19	MS20470AD4-6	RIVET

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) IDENTIFY WITH P/N D2174-041 USING FIND POINT PERMANENT INK MARKER.

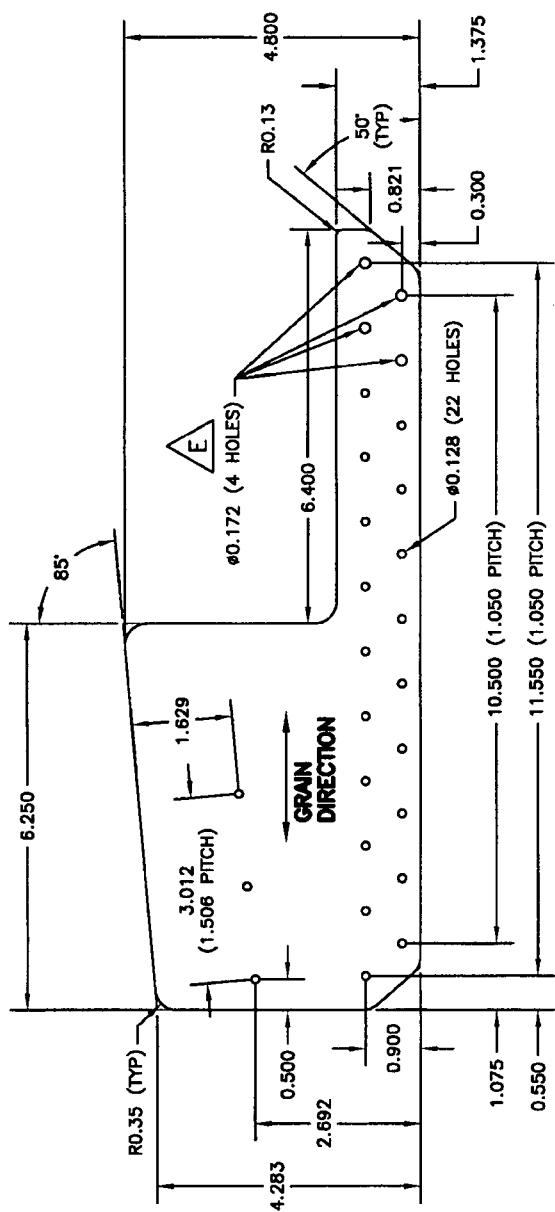
RELEASED
06.10.13

DART

DESIGN RF	DRAWN BY CE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED PH	APPROVED CH	DRAWING NO. D2174
DATE 06.09.25		REV. E SHEET 1 OF 2 SCALE 1.3
A	95.10.25	NEW ISSUE
B	96.01.18	RE-DRAWN
C	00.09.11	UPDATE FINISH SPEC.
D	04.06.03	RE-DESIGN
E	06.09.25	INC 4 HOLES TO #0.172; CHG HARDWARE



DESIGN RF	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>MM</i>	DRAWING NO. D2174	REV. E	SHEET 2 OF 2
DATE 06.09.25	TITLE WEB		SCALE 1:3	



p2174-1

NOTES:

1) MATERIAL: 2024-T3 SHEET (QQ-A-200/4) 0.063 THICK (REF. DART SPEC. M2024T3S.063)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) BREAK ALL SHARP EDGES 0.005 TO 0.010
5) ALL DIMENSION ARE IN INCHES

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